REVISIONS						
ECO # REV.		DESCRIPTION	DATE	APPROVED		
7747	Α	INITIAL RELEASE	12/20/17	JEFF. K		
8675	В	RE-DRAW IN SOLIDWORKS, MATCH 3D MODEL	6/15/21	LEO. L		

SPECIFICATION ROTOR INERTIA: 123 g-cm² (0.67 oz-in²) NOM NUMBER OF PHASES: 4 STEPS PER REVOLUTION: 200 DETENT TORQUE: 25 mNm (3.54 oz-in) MIN STEP ANGLE: 1.8° INSULATION CLASS: B STEP TO STEP ACCURACY: 0.09° BEARINGS: ABEC 3, DOUBLE SHIELDED 3 POSITION ACCURACY: 0.09° TEMP. RISE: 80°C MAX. HYSTERESIS: N/A% OPERATING TEMP. RANGE: -20 TO +50 °C SHAFT RUNOUT: 0.03 mm T.I.R. MAX STORAGE TEMP. RANGE: -30 TO +70°C RADIAL PLAY: 0.02 mm MAX (0.5 kg RADIAL LOAD) **RELATIVE HUMIDITY RANGE: 15 TO 85%** END PLAY: 0.08 mm MAX (0.5 kg AXIAL LOAD) WEIGHT: 600 g (21.1 oz) APPROXIMATE

CONNECTION	RESISTANCE PER PHASE (ohm ±10%)	INDUCTANCE PER PHASE (mH ±20%)	RATED CURRENT (Amp)	HOLDING TORQUE 1 (Nm MIN)	HOLDING TORQUE 1 (oz-in)
BI-POLAR SERIES	6.4	12	1.0	0.8	113.29
BI-POLAR PARALLEL	1.6	3.0	2.0	0.8	113.29
UNI-POLAR	3.2	3.0	1.4	0.56	79.3

NOTES, UNLESS OTHER WISE SPECIFIED:

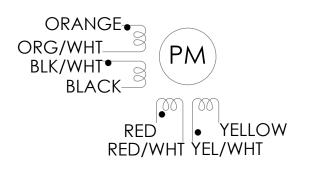
- 1 MEASUREMENTS MADE AT RATED CURRENT IN EACH PHASE.
- 2 BETWEEN ANY TWO ADJACENT FULL STEP POSITIONS.
- 3 MAXIMUM ERROR IN 360°.
- 4. HIPOT 500 VAC, 60Hz FOR ONE MINUTE.
- 5 LEADS: 8, 26 AWG, 7 STRAND MIN. UL AND CSA APPROVED. UL 1430 OR UL 3265
- 6. INSULATION RESISTANCE: 100 MEGOHMS MIN AT 500 VDC.
- 7 AS MEASURED ACROSS EACH PHASE.
- 8 AS MEASURED ACROSS EACH PHASE USING AN A.C. INDUCTANCE BRIDGE AT 1KHz.
- 9 AS MEASURED BY THE CHANGE IN RESISTANCE METHOD, WITH RATED CURRENT APPLIED TO 2 PHASES: WITH MOTOR AT REST.
- 10 ENCODER INSTALLED PER AMP ASSEMBLY PRACTICES. ENCODER CABLE SOLD SEPARATELY.
- 11. ROTOR AND STATOR LAMINATED CONSTRUCTION.
- 12. THIS MOTOR IS MANUFACTURED IN COMPLIANCE WITH CURRENT EU ROHS DIRECTIVE.
- MOTOR LABEL TO INCLUDE AMP LOGO, AMP WEBSITE ADDRESS, "RoHS" COMPLIANCE LOGO, AMP P/N, "MADE IN (COUNTRY)", AND DATE CODE.

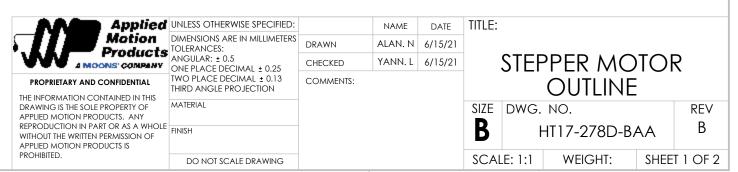
DRIVE SEQUENCE MODEL
BI-POLAR PARALLEL FULL STEP

STEP	ORG & BLK/WHT	BLK & ORG/WHT	RED & YEL/WHT	YEL & RED/WHT	CCW
1	+	-	+	-	
2	-	+	+	-	
3	-	+	-	+	
4	+	-	-	+	
1	+	-	+	-	'
	STEP 1 2 3 4 1	STEP ORG & BLK/WHT 1 + 2 - 3 - 4 + 1 +	STEP ORG & BLK & ORG/WHT 1 + - 2 - + 3 - + 4 + - 1 + -	STEP ORG & BLK & RED & YEL/WHT 1 + - + 2 - + 3 - + 4 + - 1 + - +	

CW (CLOCKWISE) AND CCW (COUNTER-CLOCKWISE) ROTATION WHEN SEEN FROM THE FLANGE SIDE OF THE MOTOR

WIRING DIAGRAM





A

4

2

1

