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SPECIFICATION	
NUMBER OF PHASES: 4	ROTOR INERTIA: 82 g-cm <sup>2</sup> (0.44 oz-in <sup>2</sup> ) NOM
STEPS PER REVOLUTION: 200	DETENT TORQUE: 244.7 g-cm (3.39 oz-in) MIN
STEP ANGLE: 1.8°	INSULATION CLASS: B
STEP TO STEP ACCURACY: 0.09°	BEARINGS: ABEC 3, DOUBLE SHIELDED
POSITION ACCURACY: 0.09°	TEMP. RISE: 80°C MAX.
HYSTERESIS: N/A%	OPERATING TEMP. RANGE: -20 TO +50°C
SHAFT RUNOUT: 0.03 mm T.I.R. MAX	STORAGE TEMP. RANGE: -30 TO +70°C
RADIAL PLAY: 0.02 mm MAX (0.5 kg RADIAL LOAD)	RELATIVE HUMIDITY RANGE: 15 TO 85%
END PLAY: 0.08 mm MAX (0.5 kg AXIAL LOAD)	WEIGHT: 360 g (12.6 oz ) APPROXIMATE

CONNECTION	RESISTANCE PER PHASE (ohm ±10%)	INDUCTANCE PER PHASE (mH ±20%)	RATED CURRENT (Amp)	HOLDING TORQUE (Nm MIN)	HOLDING TORQUE (oz-in)
BI-POLAR SERIES	6.6	12.8	0.85	0.55	77.89
BI-POLAR PARALLEL	1.7	3.2	1.70	0.55	77.89
UNI-POLAR	3.3	3.2	1.20	0.39	55.23

NOTES, UNLESS OTHER WISE SPECIFIED:

- 1 MEASUREMENTS MADE AT RATED CURRENT IN EACH PHASE.
- 2 BETWEEN ANY TWO ADJACENT FULL STEP POSITIONS.
- 3 MAXIMUM ERROR IN 360°.
4. HIPOT 500 VAC, 60Hz FOR ONE MINUTE.
- 5 LEADS: 8, 26 AWG, 7 STRAND MIN. UL AND CSA APPROVED. UL 1430 OR UL 3265
6. INSULATION RESISTANCE: 100 MEGOHMS MIN AT 500 VDC.
- 7 AS MEASURED ACROSS EACH PHASE.
- 8 AS MEASURED ACROSS EACH PHASE USING AN A.C. INDUCTANCE BRIDGE AT 1KHz.
- 9 AS MEASURED BY THE CHANGE IN RESISTANCE METHOD, WITH RATED CURRENT APPLIED TO 2 PHASES: WITH MOTOR AT REST.
- 10 ENCODER INSTALLED PER AMP ASSEMBLY PRACTICES. ENCODER CABLE SOLD SEPARATELY.
11. ROTOR AND STATOR LAMINATED CONSTRUCTION.
12. THIS MOTOR IS MANUFACTURED IN COMPLIANCE WITH CURRENT EU RoHS DIRECTIVE.
- 13 MOTOR LABEL TO INCLUDE AMP LOGO, AMP WEBSITE ADDRESS, "RoHS" COMPLIANCE LOGO, AMP P/N, "MADE IN (COUNTRY)", AND DATE CODE.

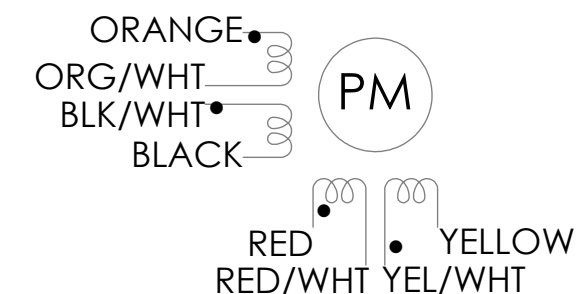
REVISIONS				
ECO #	REV.	DESCRIPTION	DATE	APPROVED
7710	A	INITIAL RELEASE	9/27/17	JEFF. K
7877	B	DIMENSION MISSING	3/8/18	JEFF. K
8675	C	RE-DRAW IN SOLIDWORKS, MATCH 3D MODEL	6/15/20	LEO. L


DRIVE SEQUENCE MODEL  
BI-POLAR PARALLEL FULL STEP

STEP	ORG & BLK/WHT	BLK & ORG/WHT	RED & YEL/WHT	YEL & RED/WHT
1	+	-	+	-
2	-	+	+	-
3	-	+	-	+
4	+	-	-	+
1	+	-	+	-

CW (CLOCKWISE) AND CCW (COUNTER-CLOCKWISE) ROTATION WHEN SEEN FROM THE FLANGE SIDE OF THE MOTOR

WIRING DIAGRAM



 <p><b>Applied Motion Products</b> A MOONS' COMPANY</p> <p>PROPRIETARY AND CONFIDENTIAL</p> <p>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APPLIED MOTION PRODUCTS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF APPLIED MOTION PRODUCTS IS PROHIBITED.</p>	UNLESS OTHERWISE SPECIFIED:	NAME	DATE	TITLE:	
	DIMENSIONS ARE IN MILLIMETERS	DRAWN	ALAN. N	6/15/21	<p><b>STEPPER MOTOR OUTLINE</b></p>
	TOLERANCES: ANGULAR: ± 0.5 ONE PLACE DECIMAL ± 0.25 TWO PLACE DECIMAL ± 0.13 THIRD ANGLE PROJECTION	CHECKED	YANN. L	6/15/21	
	MATERIAL	COMMENTS:			<p>SIZE <b>B</b> DWG. NO. HT17-275D-CAA REV <b>C</b></p>
FINISH				<p>SCALE: 1:1 WEIGHT: SHEET 1 OF 2</p>	
DO NOT SCALE DRAWING					

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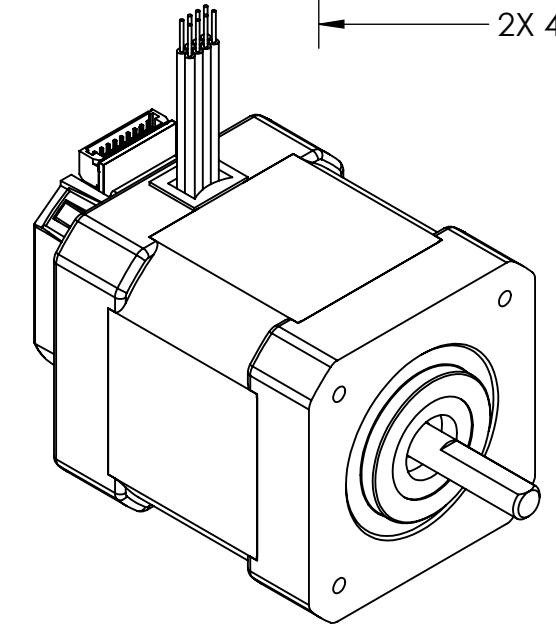
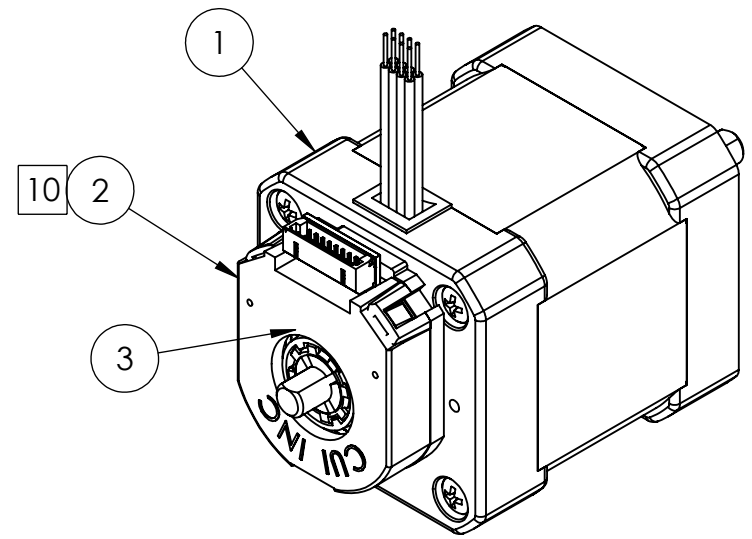
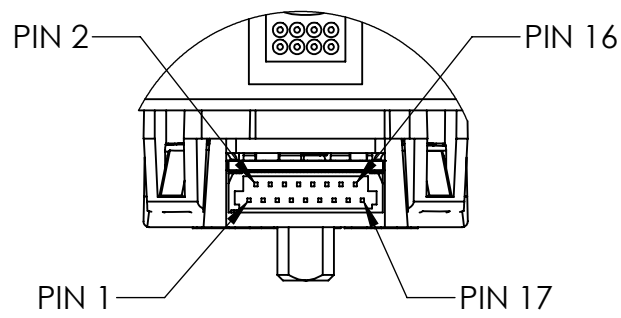
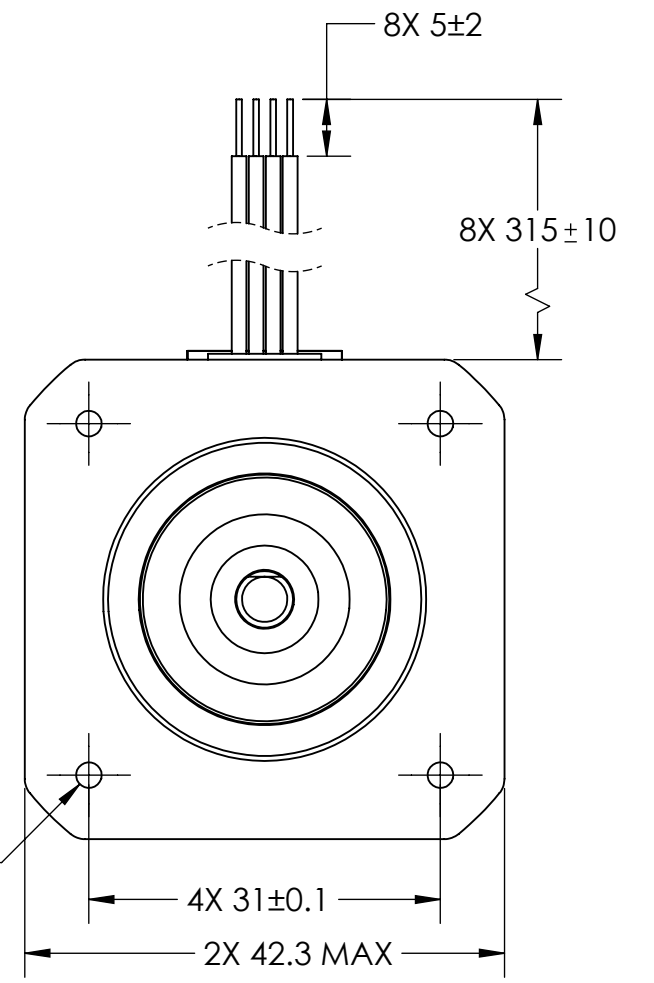
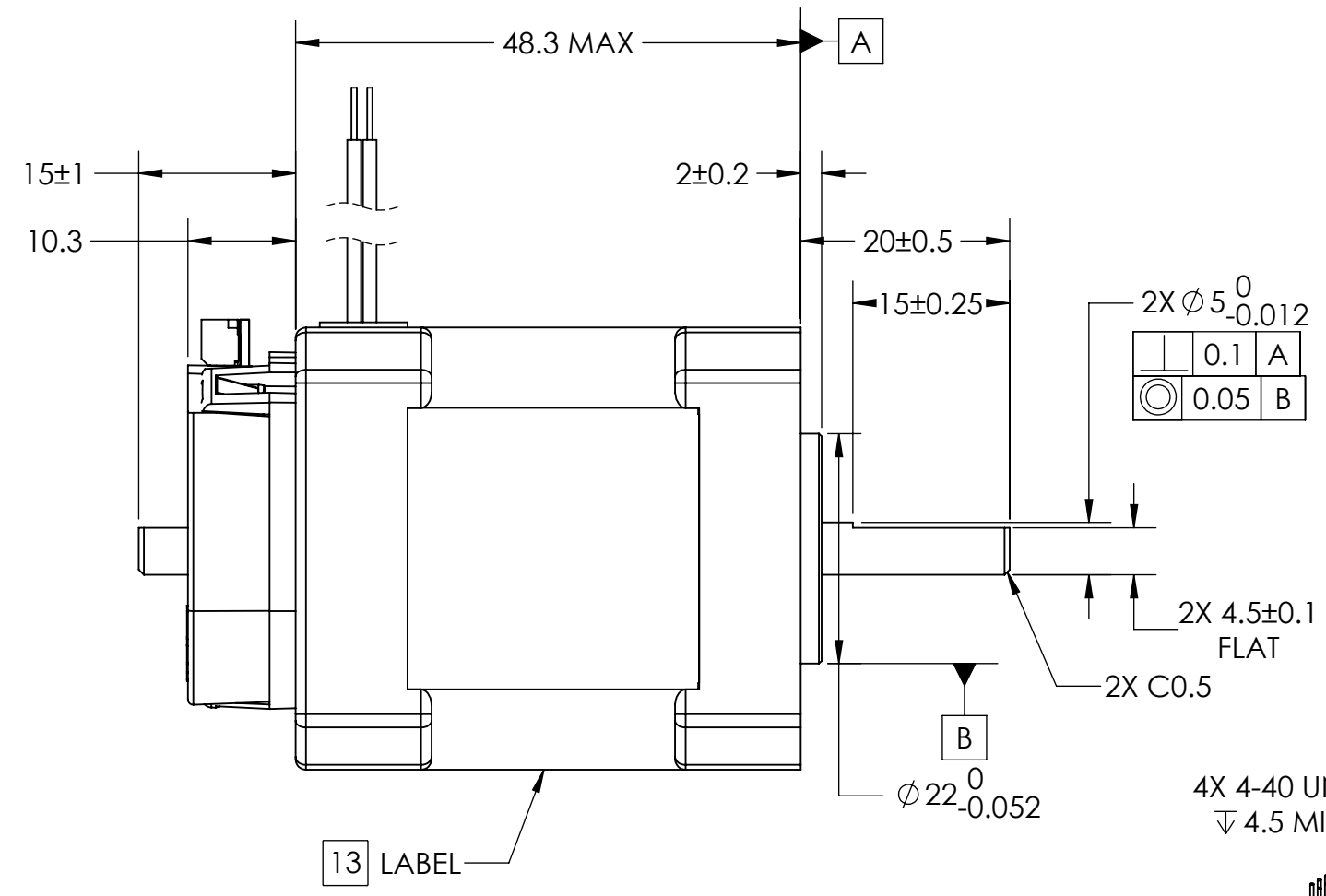
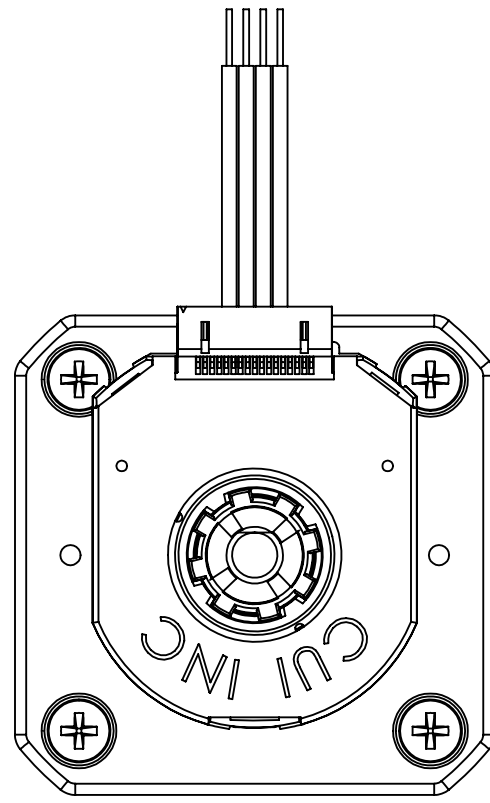
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CONNECTOR	
PIN #	SIGNAL
1	TX_ENC+
2	RX_ENC+
3	N/A
4	GND
5	N/A
6	+5 V
7	N/A
8	B+
9	B-
10	A+
11	A-
12	Z+
13	Z-
14	MCLRB
15	N/A
16	N/A
17	N/A

ITEM NO.	PART NUMBER	QTY.
1	HT17-275D	1
2	ENCODER 970-1024	1
3	SCREW 2-56 X .1875 W-TOOTH LOCK WASHER (90403A077) OR EQUIVALENT	2

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UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN MILLIMETERS  
TOLERANCES:  
ANGULAR: ± 0.5  
ONE PLACE DECIMAL ± 0.25  
TWO PLACE DECIMAL ± 0.13  
THIRD ANGLE PROJECTION

MATERIAL

FINISH

DO NOT SCALE DRAWING

NAME	ALAN. N	DATE	6/15/21
CHECKED	YANN. L	DATE	6/15/21
COMMENTS:			

TITLE:  
**STEPPER MOTOR OUTLINE**

SIZE	DWG. NO.	REV
<b>B</b>	HT17-275D-CAA	C

SCALE: 1:2    WEIGHT:    SHEET 2 OF 2

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